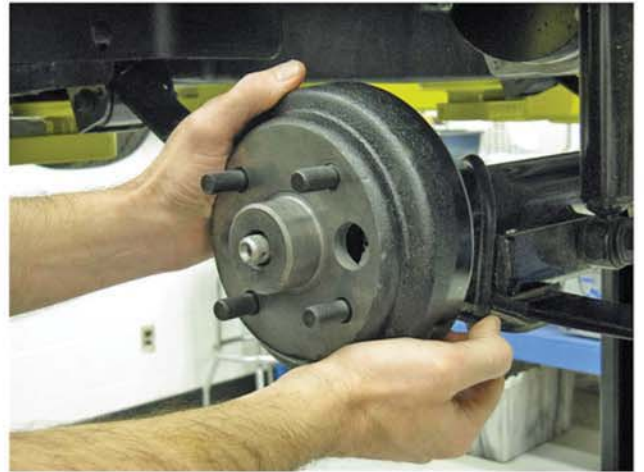


Installing TXT Brake Drum 4260



A



B



C



D



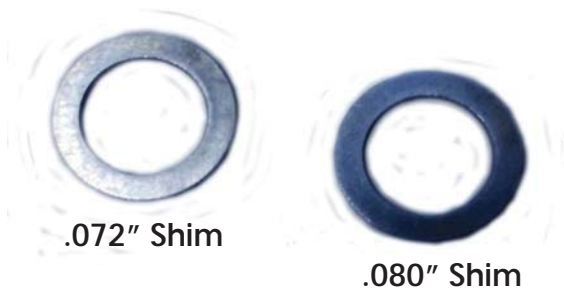
E



F

Install Anti-Seize on the axle shaft (A). Slide drum on shaft (B). Install flat washer (C). Install nut (D). Torque nut to 70 foot pounds (E). Tighten until cotter pin can be installed (F). **Never back nut off for pin installation! Wear appropriate eye protection!**

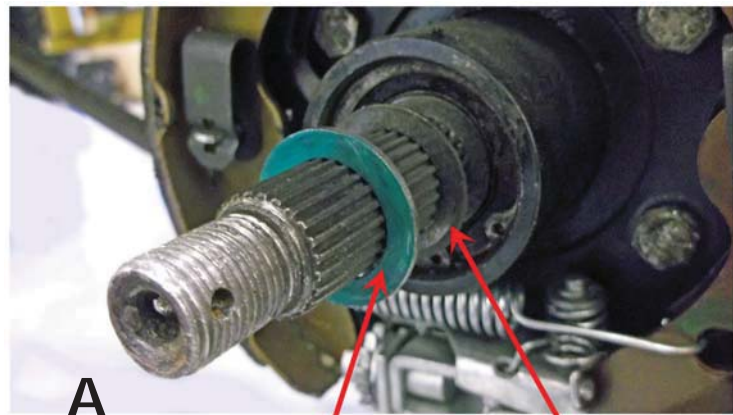
4260 Brake Drum Shim Kit



Wear Eye Protection!

In the box are two shims. One is .080" and the other is .072" (A). The shims are used to "move" the brake drum outward past the axle shaft splines (B). Failure of this alignment will cause a drum not to be torqued correctly and will "spin" out the splines under load.

Under normal circumstances the .080" and the O.E.M. shim are all you need. In the event the nut is too close to the cotter pin hole you can use the .072" spacer which will allow the nut to go on further and allow the pin to fit (D). You can also remove the O.E.M. shim should more clearance be needed. The shim will also allow proper clearance between the backing plate and drum. You must use the shim. Reuse the original nut washer as shown in (C).



.080" Shim

O.E.M. Shim



Drum Sets Higher Than Axle Splines

Axle Sets Lower Than Drum

